



External Joinery Solutions

Delivering excellence, inside and out

External Joinery products create the first impression where real individuality can be achieved through the correct choice of product and finish.

At XL we understand this and to complement our established range of external doors we are introducing a range of high performance energy efficient Timber Windows.

Our range of French Doors and Folding Sliding doors have been upgraded and now come pre-finished as standard.

As with all XL products our new ranges are tested to the highest standards both in-house and by certifiers to ensure the products meet the stringent demands of everyday life and all relevant British Standards.

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High Performance Timber Windows





Combining the best in specification and aesthetics our new range of high performance Timber Windows offer an excellent upgrade solution to an energy efficient timber window.

The minimalistic flush profile and crisp white finish are based on exacting Scandinavian designs and specifications and have been adapted to suit the rigours of the UK market.

Not only does the product come with a Window Energy Rating (WER) of B it also achieves a U-Value of 1.4 W/m²K. CE Marking ensures our windows comply with the Construction Products Directive. The range also carries the prestigious Q Mark from BM TRADA.

All windows come fully finished in white and fully glazed with high security Espagnolette locks, aluminium drained and vented bottom beads and easy clean projecting friction hinges. All windows are manufactured from engineered timber for greater strength and stability.

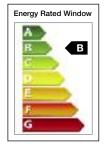
The range is tested and adheres to all of the stringent British Standards relating to Timber Windows including:

- BS 644:2009
- BS EN 14351-1:2006
- BS6375 Parts 1, 2 & 3 (2009)
- BS EN 1279 Parts 2 & 3 (2004)









Product Accreditation















Our Timber Windows all come with stringent guarantees to give peace of mind that the windows will last and perform to the correct standard for many years to come.

Guarantees

- 30 Years against Rot and Fungal Decay
- 10 Years against Manufacturing Defects
- 10 Years on Factory Painted Finish
- 10 Years against Double Glazing Unit Failure

Stocked

The range is available on our standard one week lead-time ensuring prompt availability.

Building Regulations

Current Building Regulations call for a minimum U-Value of 1.6W/m²K or Window Energy Rating of C. At XL we strive to provide the most energy efficient products available and as such our windows far exceed the minimum requirements with a U-Value of 1.4W/m²K and Window Energy Rating of B. This means a superior window with enhanced specification features at a cost effective price.

High Performance Timber Windows



Product Features:





24mm Low-E Argon filled double glazed units with warm edged spacer



2

Flush European contemporary sleek profile





Fully pre-finished in a crisp White finish





Matching Aluminium drained and vented bead system





Concealed external trickle ventilation





Projecting friction hinges for easy cleaning access





Espagnolette locking system for enhanced security





Available on a one week lead time

















Cavity Closures

Our flat pack Cavity Closer system has been designed to provide a guaranteed perfect fit for our standard Timber Window range.

Selecting the right Cavity Closer couldn't be simpler...

- 1. Select a height pack to match the height of your window
- 2. Select a width pack to match the width of your window
- 3. Simply snap them together, secure the brace at the top and your assembled closer is ready to be installed

Width Packs

Product Code	Width	To suit windows	Price
CCWP06	630mm	630mm wide	£23.00
CCWP09	915mm	915mm wide	£25.00
CCWP12	1200mm	1200mm wide	£28.00
CCWP17	1770mm	1770mm wide	£33.00

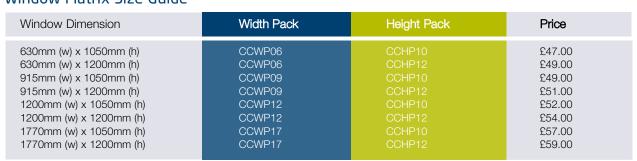
Width pack includes 1no profile, 1no brace bar, 2no fixing brackets

Height Packs

Product Code	Height	To suit windows	Price
CCHP10	1050mm	1050mm high	£24.00
CCHP12	1200mm	1200mm high	£26.00

Height pack includes 2no profiles, 8no brick ties (or 10no with 1200mm)

Window Matrix Size Guide



Installation







High Performance Timber Windows

The Range

Style	Product Code	Width	Height	Glass	Price
	SWC110L	630	1050	Clear	£280.00
	SWC110R	630	1050	Clear	£280.00
<	SWC112L	630	1200	Clear	£295.00
2	SWC112R	630	1200	Clear	£295.00
	SWV110	630	1050	Clear	£325.00
	SWV120	630	1200	Clear	£340.00
	SWC210L	1200	1050	Clear	£460.00
	SWC210R	1200	1050	Clear	£460.00
	SWC212L	1200	1200	Clear	£475.00
	SWC212R	1200	1200	Clear	£475.00
	SWCC310	1770	1050	Clear	£700.00
	SWCC312	1770	1200	Clear	£715.00
	SWCVC310	1770	1050	Clear	£800.00

All windows are Clear Casement Pre-Glazed & Factory Finished in White

Style	Product Code	Width	Height	Glass	Price
KAZ	SWCVC312	1770	1200	Clear	£815.00
	SWV210	1200	1050	Clear	£470.00
	SWV220	1200	1200	Clear	£485.00
	SWCV210L	1200	1050	Clear	£560.00
	SWCV210R	1200	1050	Clear	£560.00
	SWCV212L	1200	1200	Clear	£575.00
	SWCV212R	1200	1200	Clear	£575.00
	SWV110A	630	1050	Obscure (Cotswold)	£325.00
	SWV210A	1200	1050	Obscure (Cotswold)	£470.00
	SWCV210LA	1200	1050	Obscure (Cotswold)	£560.00
	SWCV210RA	1200	1050	Obscure (Cotswold)	£560.00
	SWV910	915	1050	Clear	£430.00
	SWV912	915	1200	Clear	£445.00

PAS23/24 Timber Doorsets



Timber Doorset Selling Features

(also apply to Residential Doorsets on pages 12-13)

- Saves hours of joinery time when installing the product (see page 22 for further details)
- Factory manufactured cut-outs for locks, handles, hinges and letterplates
- Robust packaging lessening the risk of any damage (especially on site)
- Choice of high security locking systems
- Full factory pre-finishing service available.

Product Features:



1

Shoot bolt



2

5 way Multi-Point Locking System



3

Security hinges





Vectis locking system for added security available in a choice of Chrome or Brass hardware



5

Stormguard trimline threshold





Weather bar/rain deflector





Optional Letter plate



8

Pre-finished option available

The High Performance Doorset range has been developed to meet the exacting standards of PAS23/24.

PAS23: includes testing to BS6375 Parts 1 & 2 with respect to weather performance and general performance requirements.

PAS24: tests the enhanced security performance of the door. This is a full blown attack on all parts of the door construction such as glazing, locks, joints and beads.

All of our double glazed doors have 24mm thick Low E Argon filled glass units.





Acacia Byron **High Performance** External Oak Doorset

Indicative U-Value 2.6W/m²K

Code	Door Size

1981 x 762 x 44mm (30") MTHPOBYR32 2032 x 813 x 44mm (32") MTHPOBYR33 1981 x 838 x 44mm (33")



Door Size Code

MTHPOLON30 1981 x 762 x 44mm (30") MTHPOLON32 2032 x 813 x 44mm (32") MTHPOLON33 1981 x 838 x 44mm (33")

Price £739



Richmond Keats High Performance External Oak Doorset

Indicative U-Value 2.2W/m²K

Code Door Size

MTHPOKEA30 1981 x 762 x 44mm (30") MTHPOKEA32 2032 x 813 x 44mm (32") MTHPOKEA33 1981 x 838 x 44mm (33")

Price £838



Chancery **High Performance** External Oak Doorset

U-Value 2.9W/m²K

Code Door Size

TGOCHAN30 1981 x 762 x 44mm (30") TGOCHAN32 2032 x 813 x 44mm (32") TGOCHAN33 1981 x 838 x 44mm (33")

Price £769



Colonial High Performance **External Oak Doorset**

Indicative U-Value 2.4W/m²K

Code Door Size

MTHPOCOL30 1981 x 762 x 44mm (30") MTHPOCOL32 2032 x 813 x 44mm (32") MTHPOCOL33 1981 x 838 x 44mm (33")

Price £750



Malton Burns **High Performance External Oak Doorset**

Indicative U-Value 2.2W/m²K

Door Size Code

MTHPOBUR32 2032 x 813 x 44mm (32") MTHPOBUR33 1981 x 838 x 44mm (33")

Price £865



Suffolk **High Performance** External Oak Doorset

Indicative U-Value 3.0W/m²K

Code Door Size

MTOSUF30 1981 x 762 x 44mm (30") MTOSUF32 2032 x 813 x 44mm (32") MTOSUF33 1981 x 838 x 44mm (33")

Price £749



Chancery **High Performance** External Hardwood Doorset

U-Value 2.9W/m²K

Code Door Size

TGCHAN30 1981 x 762 x 44mm (30") TGCHAN32 2032 x 813 x 44mm (32") TGCHAN33 1981 x 838 x 44mm (33")

Price £726



Residential Timber Doorsets

Product Features:





Security hinges





3 Way Multi-Point Locking System





Vectis locking system for added security available in a choice of Chrome or Brass hardware





Stormguard trimline threshold





Weather bar/rain deflector





Optional Letter plate





Pre-finished option available





XL Joinery Residential Timber Doorsets are available on all of our external timber doors, below are some examples of the products available. For more details of the full range please refer to the main XL Joinery catalogue (for a copy please call 01924 350500).

Locking Options

Our Residential Doorsets are available with a choice of a Multi-Point Locking System (see opposite page) or Nightlatch and Deadlock.

Nightlatch and British Standard Deadlock

5 lever deadlock



Double locking Nightlatch

Cylinder Pull





Contemporary Doorset



Product comes with a choice of 600mm or 1200mm barrel handles and a Nightlatch and Deadbolt locking system.

Chancery Doorset

Code	Door Size
TGOCHAN30	1981 x 762 x 44mm (30")
TGOCHAN32	2032 x 813 x 44mm (32")
TGOCHAN33	1981 x 838 x 44mm (33")
TGOCHAN34	2082 x 864 x 44mm (34")
TGOCHAN36	2134 x 915 x 44mm (36")
TGOCHAN33 TGOCHAN34	1981 x 838 x 44mm (33") 2082 x 864 x 44mm (34")



Size 30/32/33"
Price £684
Size 34"
Price £714
Size 36"
Price £718

2XG Coleridge Doorset

Code	Door Size
MTCOLE30DG	1981 x 762 x 44mm (30")
MTCOLE32DG	2032 x 813 x 44mm (32")
MTCOLE33DG	1981 x 838 x 44mm (33")



Size 30/32/33" **Price** £686

Siena Contemporary Doorset

Code	Door Size
MTOSIE30DG	1981 x 762 x 44mm (30")
MTOSIE32DG	2032 x 813 x 44mm (32")
MTOSIE33DG	1981 x 838 x 44mm (33")



Size 30/32/33" **Price** £875

Turin Contemporary Doorset

Code	Door Size
MTOTUR30DG	1981 x 762 x 44mm (30")
MTOTUR32DG	2032 x 813 x 44mm (32")
MTOTUR33DG	1981 x 838 x 44mm (33")



Size 30/32/33" **Price** £848

Pattern 10 Doorset

Code	Door Size
DGOP1030-44	1981 x 762 x 44mm (30")
DGOP1032-44	2032 x 813 x 44mm (32")
DGOP1033-44	1981 x 838 x 44mm (33")



Size 30/32/33" **Price** £655

Westminster Doorset

Code	Door Size
TGOWEST30	1981 x 762 x 44mm (30")
TGOWEST32	2032 x 813 x 44mm (32")
TGOWEST33	1981 x 838 x 44mm (33")



Size 30/32/33" **Price** £725

Dimensions	External Frame Dimensions	Approx Brickwork Dimensions
For a 1981 x 762 x 44mm (30") door	850mm wide x 2067mm high	855mm wide x 2072mm high
For a 2032 x 813 x 44mm (32") door	901mm wide x 2118mm high	906mm wide x 2123mm high
For a 1981 x 838 x 44mm (33") door	926mm wide x 2067mm high	931mm wide x 2072mm high
For a 2082 x 864 x 44mm (34") door	952mm wide x 2168mm high	957mm wide x 2173mm high
For a 2134 x 915 x 44mm (36") door	1003mm wide x 2220mm high	1008mm wide x 2225mm high

High Performance Composite Doorsets

Our Composite Doorsets offer the ultimate in style and performance. The attractive designs are durable as well as being energy efficient with U-Values ranging from 1.1 to 1.6W/m²K.





Handle with a cylinder lock that has been specifically designed to withstand bumping





3 Way Locking Mechanism for enhanced security





Letterplate as standard (opens to 180° to allow for convenient daily use)





3 Way Adjustable Hinges



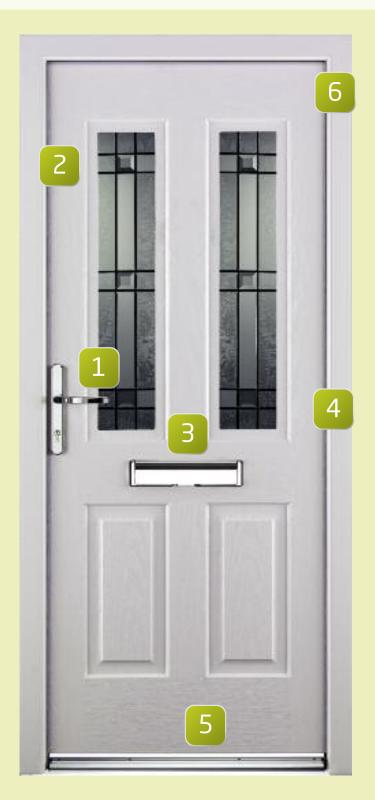


Aluminium Low Threshold





Matching Frame as standard



Specification and Upgrades

Our standard specification reflects the most common option choices which include a white door (both sides), frame and cill with a Multi Point locking mechanism. Optional upgrades include different colours (see p15) and the opportunity to upgrade the Doorset to Secured by Design status. For more details on our upgrades and pricing please contact our Sales Office on 01924 350500.





Colonial
Code CDSCOL
Glass n/a
Price £1,100
u-value
1.1 W/m²K



Carolina
Code CDSCAR
Glass Obscure
Price £1,300
u-value
1.1 - 1.6 W/m²K



Stable 1L Code CDSSTA1L Glass Obscure Price £1,550 u-value 1.1 - 1.6 W/m²K



Malton
Code CDSMAL
Glass Obscure
Price £1,320
u-value
1.1 - 1.6 W/m²K

Malton Drydon Code CDSDRY Glass Decorative Price £1,480 u-value 1.1 - 1.6 W/m²K



2XG Code CDSXG Glass Obscure Price £1,320 u-value 1.6 W/m²K





Winchester Code CDSWIN Glass Obscure Price £1,330 u-value 1.1 - 1.6 W/m²K





York
Code CDSYOR
Glass Obscure
Price £1,330
u-value
1.1 - 1.6 W/m²K

York Milton Code CDSMIL Glass Decorative Price £1,450 u-value 1.1 - 1.6 W/m²K

Our Composite Doorsets are available in various sizes, please contact our Sales Office for an order form.



Bedford
Code CDSBED
Glass Obscure
Price £1,380
u-value
1.1 - 1.6 W/m²K

Bedford Yeats Code CDSYEA Glass Decorative Price £1,590 u-value 1.1 - 1.6 W/m°K



Holborn Code CDSHOLB Glass Obscure Price £1,380 u-value 1.1 - 1.6 W/m²K

Holborn Chatterton Code CDSCHAT Glass Decorative Price £1,610 u-value 1.1 - 1.6 W/m²K

Door colour options (All colours available on the inside or outside of the door. Colour combinations can be mixed)











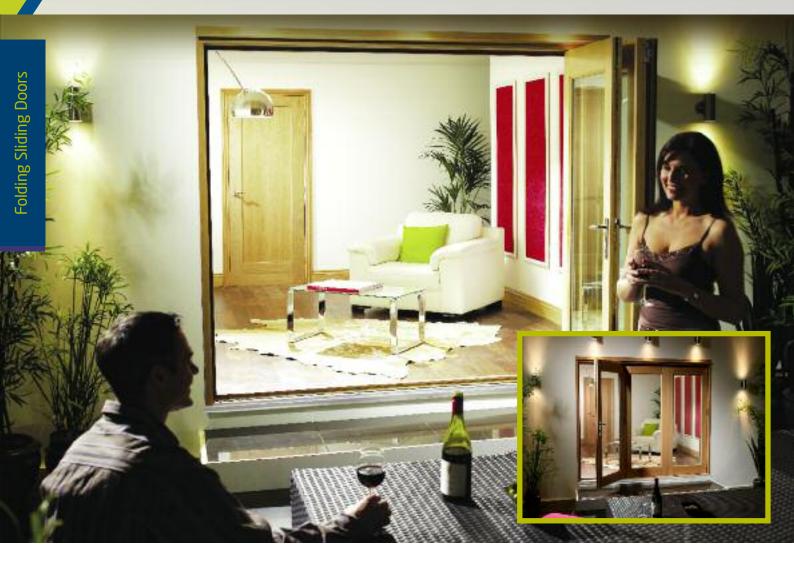




For a quote on coloured doorsets please contact our Sales Office.

La Porte Vista Folding Sliding Doors





Add a new dimension to your home with the La Porte Vista range of folding sliding doors. Allows you to truly bring the outside in and create a more congenial living space.

Developed from the very best materials and hardware, this really is the choice for the more discerning buyer who is eager to create a real wow factor within their home.

All products are pre-finished in a high quality finish. Products are available in a choice of Oak or White.

The enhanced specification features such as 54mm thick doors and Low E-Argon glazed units ensures that the products meets current Building Regulations with a indicative U-Value of 1.8W/m²K.

Specification features:

- 54mm thick doors
- Fully finished (available in Oak or White)
- All hardware and matching frame included
- Indicative U-Value 1.8W/m²K
- Products available handed (see opening configurations)
- Toughened Low-E Argon filled double glazed glass units (24mm thick)
- Fitted with a multipoint locking system for added security
- External Aluminium sill
- FSC Certified.







Product Description	Code/ Price	Size	Approx Brickwork Opening Required	Opening Configurations
Oak La Porte Vista 6'	PFLPOVISTA6 £1,900	6' – 2098 x 1787mm	2108 x 1797mm	Inside Outside
Oak La Porte Vista 8'	PFLPOVISTA8 £2,250	8' – 2098 x 2384mm	2108 x 2394mm	Inside Outside
Oak La Porte Vista Modular 1	PFLPOVISTAMOD4P £3,200	2098 x 3150mm	2108 x 3160mm	Inside
Oak La Porte Vista Modular 2	PFLPOVISTAMOD5P-R PFLPOVISTAMOD5P-L £3,900	2098 x 3916mm	2108 x 3926mm	Inside Outside Left handed
Oak La Porte Vista Modular 3	PFLPOVISTAMOD6P £4,450	2098 x 4682mm	2108 x 4692mm	Inside Outside
White La Porte Vista 6'	PFLPWVISTA6 £1,850	6' – 2098 x 1787mm	2108 x 1797mm	Inside Outside
White La Porte Vista 8'	PFLPWVISTA8 £2,200	8' – 2098 x 2384mm	2108 x 2394mm	Inside Outside
White La Porte Vista Modular 1	PFLPWVISTAMOD4P £3,150	2098 x 3150mm	2108 x 3160mm	Inside
White La Porte Vista Modular 2	PFLPWVISTAMOD5P-R PFLPWVISTAMOD5P-L £3,850	2098 x 3916mm	2108 x 3926mm	Right handed Outside Left handed
White La Porte Vista Modular 3	PFLPWVISTAMOD6P £4,400	2098 x 4682mm	2108 x 4692mm	Inside Outside



Folding Sliding Doors

La Porte French Doors





The newly extended La Porte French door collection now consists of pre-finished Oak, pre-finished White and unfinished Hardwood. All available in a choice of 4', 5' and 6' options with either chrome or brass hardware.

Specification features:

- 54mm thick doors
- Fully finished (available in Oak or White)
- All hardware and matching frame included
- Choice of Chrome or Brass hardware available
- Indicative U-Value 1.8W/m²K
- Toughened Low-E Argon filled double glazed glass units (24mm thick)
- Fitted with a multipoint locking system for added security
- Matching sidelights available in Oak
- FSC Certified*.

Product Description	Code/ Price	External Frame Size	Approx Brickwork Dimensions
White Pre-Finished La Porte French Doorset 4'	PFWT4SET PFWT4SET-CH £1,020	4' - 2074 x 1190mm	2084 x 1200mm
White Pre-Finished La Porte French Doorset 5'	PFWT5SET PFWT5SET-CH £1,150	5' - 2074 x 1490mm	2084 x 1500mm
White Pre-Finished La Porte French Doorset 6'	PFWT6SET PFWT6SET-CH £1,290	6' - 2074 x 1790mm	2084 x 1800mm
Hardwood Unfinished La Porte French Doorset 4'	HWT4SET HWT4SET-CH £890	4' - 2074 x 1190mm	2084 x 1200mm
Hardwood Unfinished La Porte French Doorset 5'	HWT5SET HWT5SET-CH £1,020	5' - 2074 x 1490mm	2084 x 1500mm
Hardwood Unfinished La Porte French Doorset 6'	HWT6SET HWT6SET-CH £1,160	6' - 2074 x 1790mm	2084 x 1800mm

^{*}Hardwood version is not FSC Certified

In the interest of environmental concerns and improved performance, products may contain engineered timber components including laminated timber, MDF or Particleboard.





La Porte French Doors





The matching Oak sidelights add a great deal of flexibility to the Oak La Porte French door range and allow for numerous configurations to be created.

Configuration	Products	Approx Brickwork Dimensions (max)
	La Porte French Doorset 4' & 1 Sidelight	2084 x 1830mm £1,675
	La Porte French Doorset 4' & 2 Sidelights	2084 x 2455mm £2,000
	La Porte French Doorset 5' & 1 Sidelight	2084 x 2130mm £1,785
	La Porte French Doorset 5' & 2 Sidelights	2084 x 2755mm £2,110
	La Porte French Doorset 6' & 1 Sidelight	2084 x 2430mm £1,905
	La Porte French Doorset 6' & 2 Sidelights	2084 x 3055mm £2,230

Doorset and single Sidelight also available as mirrored option All Doorsets come with hardware in a choice of Chrome or Brass

Product Description	Code/ Price	External Frame Size	Approx Brickwork Dimensions
Oak Pre-Finished La Porte French Doorset 4'	PFOT4SET PFOT4SET-CH £1,070	4' - 2074 x 1190mm	2084 x 1200mm
Oak La Porte French Doorset 5'	PFOT5SET PFOT5SET-CH £1,200	5' - 2074 x 1490mm	2084 x 1500mm
Oak Pre-Finished La Porte French Doorset 6'	PFOT6SET PFOT6SET-CH £1,340	6' - 2074 x 1790mm	2084 x 1800mm
Oak Pre-Finished La Porte French Doorset 4' with Sidelight Frame	PFOT4SLSET PFOT4SLSET-CH £1,350	Sidelights to be order	ered separately
Oak Pre-Finished La Porte French Doorset 5' with Sidelight Frame	PFOT5SLSET PFOT5SLSET-CH £1,460	Sidelights to be ord	ered separately
Oak Pre-Finished La Porte French Doorset 6' with Sidelight Frame	PFOT6SLSET-CH PFOT6SLSET-CH £1,580	Sidelights to be ord	dered separately
Oak Pre-Finished La Porte Sidelight	PFOTSL23 £325	1953 x 590mm	-



How to Install an XL Joinery Doorset

One of the main advantages in purchasing an XL Joinery Doorset is the time saved during installation. We have specifically designed our products with installation in mind and by following the steps below the installation of one of our Doorsets should take no longer than half a day.

A full online video showing how to install an XL Joinery Doorset is available on our website. For details please visit www.xljoinery.co.uk







Remove packaging and inspect XL Doorset prior to installation





Remove existing Door/Frames





Remove the protruding horns from the head and the cill then treat the exposed edges with a high build external door stain





Place frame into opening





Ensure frame is square using a spirit level and fix the door to the wall using suitable frame fixers



Place door on the frame



Attach all hardware provided





Seal the gap between the frame and the surrounding structure





Doorset installation is complete

How to Order Contacting us



To make ordering easier we have specific order forms on which you can order any of the products featured in this catalogue. For a copy of any of our order forms please contact our Sales Office on the contact details below.



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Technical Helpline

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www.xljoinery.co.uk

We reserve the right to alter specifications without prior notice.

Our Installation Treatment and Care Instructions and Customer Care Policy can be viewed on the XL Joinery Website – please visit www.xljoinery.co.uk

The colours in this brochure are reproduced digitally and are printed as accurately as current technology will allow. All errors and omissions excepted. All sizes are nominal and subject to normal trade tolerances.

